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NUMERICAL SIMULATION OF VISCOUS FLOW AROUND A TANKER MODEL

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Summary

In this paper, numerical simulation of viscous flow around a tanker model was carried out utilizing software package STAR-CCM+. A mathematical model based on Reynolds Averaged Navier-Stokes equations, a k- ε turbulence model and Volume of Fluid method for describing the motion of two-phase media are given. Necessary boundary conditions for the mathematical model and the method of discretization are also described. The effect of grid density on the numerical results for the total resistance of the tanker model was investigated using three different grid densities. Two different types of the k- ε turbulence model were implemented and deviations in the numerical results are highlighted. The results for the total resistance of the tanker model, obtained by numerical simulations, were validated against the experimental results. The experiments were performed in the towing tank of the Brodarski Institute for a wide range of Froude numbers. It was shown that for all three grid densities can be achieved for the whole range of Froude numbers. The scale effects were investigated by a Computational Fluid Dynamics study for the same tanker model in three different scales. Numerically calculated scale effects on wave resistance are reviewed.

Key words: Computational Fluid Dynamics; Reynolds Averaged Navier-Stokes equations; Volume of Fluid method; k-ε turbulence model; total resistance

1. Introduction

To determine the characteristics of water flow around a ship hull, numerical and physical models, i.e. numerical and experimental methods, are most commonly used nowadays. A combination of these methods, together with the results of full-scale trials, is the best way of designing a high-quality ship form and of obtaining a reliable estimation of the hydrodynamic characteristics of a new vessel. Conducting experiments with ship models in towing tanks is very expensive and time consuming. With the application of Computational Fluid Dynamics (CFD), it is possible in the early phase of ship design to gain an insight into the details of the flow around the ship hull and to obtain guidance on how to improve a specific ship form or how to choose the most suitable ship form for model testing.

Currently, to simulate free surface flow around a ship hull, potential and viscous flow methods are most commonly used. Viscous flow methods give more accurate results in terms of the ship resistance than potential flow methods [1]. The main problem of viscous flow methods, beside turbulence modelling, is grid dependence, but this problem is expected to be solved in the future [2]. Enger et al. [3] performed numerical calculations of resistance, trim and sinkage based on viscous flow for the KRISO Container Ship (KCS) for different Froude numbers (Fn) in calm water. They investigated the influence of grid refinement and the choice of the turbulence model on the numerical results. The authors showed that acceptable accuracy of the total resistance in comparison with the experimental results can be achieved with a relatively coarse mesh when the grid is well designed and locally refined in critical zones. Deng et al. [4] investigated factors affecting the ship resistance calculation utilizing CFD with an emphasis on mesh generation. They concluded that the grid size on the hull surface is the most influential parameter in the numerical calculation of ship resistance for a monohull vessel. Banks et al. [5] predicted the components of total resistance for a KCS utilizing CFD. In their work, friction and pressure resistance are further divided into aero and hydro components. The influence of the turbulence model on the numerical results was also investigated. The authors concluded that the Baseline (BSL) Reynolds stress model provided better results than the Shear Stress Transport (SST) eddy viscosity model. Guo et al. [6] carried out numerical simulations of viscous flow around a KRISO Very Large Crude Carrier 2 (KVLCC2) model in order to estimate the influence of grid density and the turbulence model on the numerical results. The authors used the SST and Explicit Algebraic Stress k- ω (EAS) turbulence model and concluded that the anisotropic EAS model provided higher accuracy of results. Pereira et al. [7] performed an extensive verification and validation procedure for the numerical results of flow around a KVLCC2 obtained using Reynolds Averaged Navier-Stokes (RANS) equations for a model and full-scale Reynolds number (Rn). The authors selected a wake-fraction and form factor to illustrate the scale effects. They concluded that deviations between the flow fields at the propeller plane, obtained using different turbulence models, decrease with the increase of the Rn, and that the form factor depends on the Rn. Ozdemir et al. [8] assessed the possibility of utilizing the software package STAR-CCM+ for the design, analysis and feasibility of computer simulations for a fast ship, by comparing the results of conducted simulations with the experimental results. The authors used the Standard k- ε turbulence (SKE) model, and the obtained results showed satisfactory agreement for Fn values below 0.25. For higher values of Fn, a low Rn turbulence model is recommended. In the end, they concluded that STAR-CCM+ is a very useful tool to predict the ship resistance curve for *Fn* below 0.25. Ozdemir et al. [9] investigated the applicability of a CFD code to predict the total resistance coefficient, wake distributions and wave profiles in wave cuts. For this purpose, they performed numerical simulations of viscous flow with a free surface around a KCS model. The authors showed that nominal wake distribution could be obtained relatively precisely, as could a far field wave pattern. They obtained satisfactory agreement with the experimental results for the total resistance coefficient using a fine grid.

While most authors use methods based on RANS for the simulation of flow around a ship hull, discretization methods for a free surface vary considerably. Although very different, all of them have been used with success. Wackers et al. [10] described three different methods for the discretization of a free surface. They concluded that the selection of a particular method depends on the problem to which the method is applied and the requirements of the applied method.

Azcueta [2] investigated the impact of a near-wall treatment and concluded that the best results are obtained if the value of the y+ parameter on the first cell next to the wall is around 50.

One of the disadvantages of viscous flow methods with regard to potential flow methods is the calculation time. Leroyer et al. [11] represented two numerical procedures which can reduce the required calculation time for solving the RANS equations with the Volume of Fluid

(VOF) method. By comparing these procedures with classic procedures, the authors showed that real problems can be solved up to four times faster.

Nowadays, RANS are used to solve many different types of problem regarding free surface flows. Atlar et al. [12] used RANS and potential flow methods to develop a hull form for the Deep-V catamaran. The authors investigated the contribution of novel bow and stern features on the catamaran performance and found that an anti-slamming bulbous bow and tunnel stern geometry were optimum. Zaghi et al. [13] investigated the influence of a separation length on the catamaran interference resistance, both experimentally and numerically. They used RANS to better understand this phenomenon, because RANS can provide more information in terms of the wave field, surface pressure and velocity field than an experiment. Tezdogan et al. [14] performed RANS simulations in order to predict motions and added resistance for a full-scale KCS at a design and slow steaming speed. The conducted simulations showed that the application of slow steaming can lead to a decrease of up to 52% in effective power and CO₂ emissions compared with the design speed. Qian et al. [15] performed numerical and experimental investigations on the hydrodynamic performance of a Small Waterplane Area Twin Hull (SWATH) with inclined struts. The results of numerical computations, performed using RANS, are validated by comparing the results with the experimental ones. The authors concluded that inclined struts can reduce the required power for propulsion in the waves by using wave energy. Bašić et al. [16] used RANS equations and the VOF method in order to determine the total resistance of an intact and partially flooded tanker due to a large hole in the bottom of the hull. RANS provided a better understanding of the very complex flow around and inside the damaged hull. The authors concluded that the proposed CFD model and settings provided a good prediction of the total resistance of a damaged tanker.

The prediction of full scale resistance is most commonly carried out by one of the extrapolation methods. Among them, the most commonly used method is the ITTC 1978 performance prediction method. In order to improve this extrapolation method and to better understand total resistance decomposition, CFD methods can be used. Inviscid CFD methods require significantly lower computational time than viscous CFD methods, but they usually overestimate the stern wave field [17]. Grid refinement studies have indicated that wave field is grid dependent for viscous CFD methods [18]. Viscous effects are more significant for fuller ships at lower Fn where shorter waves are present. Therefore, denser grids are needed for resolving the wave pattern than for higher *Fn*. Consequently, simulation time is even further increased. Ploeg et al. [19] used two different viscous CFD methods in order to simulate free surface viscous flow around a container ship at the model scale and at full scale. One method is based on finite volumes, unstructured grids, and wall functions, and uses free surface capturing (ISIS CFD), while the other is based on finite differences, structured grids, no wall functions and uses the free surface fitting method (PARNASSOS). The authors compared the results obtained when two different methods were used with the experimental results and showed that both methods give very similar results in the computed wave pattern, wake fields and total resistance. Raven et al. [17] performed extensive research on the CFD-based prediction of full-scale resistance and scale effects. The authors investigated the scaling of viscous and wave resistance with the PARNASSOS code and concluded that viscous effects reduce the stern wave system more significantly at the model scale than at full scale. Therefore, the wave resistance coefficient is found to be 20% greater at full scale than at the model scale.

In this paper, viscous flow around the tanker model is numerically simulated utilizing the STAR-CCM+ software package for CFD. The results of the numerical calculations are compared with the experimental results obtained in the Brodarski Institute [20]. The following sections present the mathematical and physical models used in numerical simulations, describe the boundary conditions and the discretization method, and give the results of the conducted

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numerical simulations. The numerical results obtained with three different grid densities and two different types of the k- ε turbulence model are validated against the experimental results. Furthermore, the initial tanker model was scaled and two additional models were created. For these two models, the total resistance values are numerically calculated. The total resistance values for the three models, obtained with numerical simulations, were extrapolated according to the procedure described in [21] in order to obtain the total resistance of a full-scale ship and to investigate the scale effect.

2. Governing equations

Computer codes based on viscous flow solve the law of conservation of momentum and mass conservation with an accuracy that depends on the characteristics of the computational model of ship motion on the free surface and computing resources [22]. In the case of free surface flows, an additional equation, which resolves the VOF problem, is introduced. The law of conservation of momentum becomes the Navier-Stokes equations after the introduction of the constitutive equations which represent the non-linear partial differential equations. These equations have no analytical solution for turbulent flows that are stochastic in nature. Therefore, the Navier-Stokes and continuity equations are most commonly averaged and solved numerically. A detailed description of the mathematical model and numerical methods for solving are presented in [23].

The averaged continuity equation and RANS equations for incompressible flows in index notation read:

$$\frac{\partial \left(\rho \overline{u}_{i}\right)}{\partial x_{i}} = 0 \tag{1}$$

$$\frac{\partial \left(\rho \overline{u}_{i}\right)}{\partial t} + \frac{\partial}{\partial x_{i}} \left(\rho \overline{u}_{i} \overline{u}_{j} + \rho \overline{u'_{i} u'_{j}}\right) = -\frac{\partial \overline{p}}{\partial x_{i}} + \frac{\partial \overline{\tau}_{ij}}{\partial x_{j}}$$
(2)

where ρ is the fluid density, \overline{u}_i is the averaged velocity vector, $\rho \overline{u'_i u'_j}$ is the Reynolds stress tensor, \overline{p} is the mean pressure and $\overline{\tau}_{ij}$ is the mean viscous stress tensor defined as follows:

$$\overline{\tau}_{ij} = \mu \left(\frac{\partial \overline{u}_i}{\partial x_j} + \frac{\partial \overline{u}_j}{\partial x_i} \right)$$
(3)

where μ is the dynamic viscosity.

The problem of modelling the free surface is solved using the VOF method. This method can model two or more fluids which are immiscible and solve only one set of equations (1) and (2) for one fluid, by introducing the new parameter α_i -fraction of *i*-fluid in the cell. The volume fraction of one phase is determined according to the continuity equation, and for incompressible flow reads:

$$\frac{\partial}{\partial t}\alpha_l + \nabla \cdot \left(\alpha_l \overline{u}_i\right) = 0 \tag{4}$$

where α_l is the fraction of water in a particular cell.

The physical properties of a particular fluid depend on the presence of that fluid in a particular cell. In a domain where there are only two fluids, fluid 1 and fluid 2, the density is calculated according to the equation:

$$\rho = \rho_2 (1 - \alpha_1) + \rho_1 \alpha_1 \tag{5}$$

where ρ_1 is the density of fluid 1, ρ_2 is the density of fluid 2, and α_1 is the volume fraction of fluid 1.

Other physical properties are calculated analogously according to equation (5).

For the discretization of RANS, the Finite Volume Method (FVM) is used. In this paper, the k- ε turbulence model is used, together with the wall functions for the description of the turbulence effect on averaged flow. This model is based on two differential equations: one for the description of turbulent kinetic energy k and one for the turbulent energy dissipation rate ε . In order to investigate the influence of different turbulence modelling, two different types of the k- ε turbulence model are used: the Realizable k- ε Two-Layer (RKE2L) model and the Standard $k - \varepsilon$ (SKE) model. SKE is a type of $k - \varepsilon$ turbulence model that was defined by Launder and Spalding [24]. In this paper, the SKE model is combined with the high wall y+ treatment (wall function type of mesh). The wall function type of mesh represents a mesh in a boundary layer which is set in order to obtain the value of the y+ parameter in the first cell above 30. The first cell height is set according to this condition. RKE2L contains a new transport equation for ε , and the critical coefficient of the model C_{μ} is expressed as a function of a mean flow and of turbulence properties rather than as being assumed constant as in the standard model. Furthermore, this model works with low-Rn type meshes and with wall function type meshes [25]. The differences between these two types of meshes are explained in Section 4 of this paper.

3. Geometry and experimental setup

Total resistance of the Panamax tanker model made of wood was measured in the towing tank of Brodarski Institute [20]. The dimensions of the towing tank are: length 276.3 m, width 12.5m and depth 6.0 m. Considering the dimensions of the towing tank and the ship model scale, no blockage effects were taken into account. The body plan of the towed model and the bow and stern contour are shown in Figure 1. The main particulars of the full scale ship and ship model are given in Table 1. The hull has a block coefficient $C_B = 0.8$ and a midship section area coefficient $C_M = 0.995$. A total of 24 experiments for *Fn* in the range of 0.064 to 0.212 was conducted in calm water. The tanker model and measurement equipment can be seen in Figure 2.



Fig. 1 Body plan, bow and aft contour

Parameter	Ship	Model
λ (scale)	1	28.814
L_{pp}	174.8 m	6.0667 m
$L_{\scriptscriptstyle WL}$	178.4 m	6.1917 m
В	32.2 m	1.1176 m
Т	12.9 m	0.4477 m
Δ	60829 t	2.4788 t
S (wetted surface)	8749.3 m ²	10.5389 m ²
x_{CG} (from amidships)	2.54 m	0.0882 m
УCG	0 m	0 m
ZCG	6.74 m	0.2341 m

Table 1 Main particulars of the full-scale ship and ship model



Fig. 2 Towing tank experiment with tanker model [20]

4. Numerical setup

Numerical simulation of viscous flow around the tanker model is carried out utilizing the software package STAR-CCM+. Creating a computer model begins with the domain creation around a ship model. The distance of the domain boundaries from the ship model in literature vary considerably [14]. In this research, the domain boundaries are set to the length L_{pp} of the ship model in all directions. Due to the symmetry of the ship model, only half of the computational domain was modelled. Then a surface mesh was created and remeshed within the software package STAR-CCM+, using the surface remesher tool. Discretization using FVM begins with the creation of a surface mesh that consists of faces.

In this paper, the domain is meshed using a surface remesher, trimmer and prism layer mesher. All mesh parameters are defined as relative values of the cell base size, except in the case of the prism layer mesher, where the prism layer thickness is set at an absolute value. The effect of the grid density on the numerical results is investigated using three different grid densities obtained by changing the cell base size and with the RKE2L turbulence model. Furthermore, the effect of different types of the k- ε turbulence model on the numerical results is investigated only for the coarse mesh. The coarse mesh has half a million cells, the medium mesh 1.1 million cells and the fine mesh 2.2 million cells approximately. To avoid using too

dense a grid in areas where it is not necessary, additional parts were created with different conditions of discretization. By applying these refinements, the obtained mesh can capture some flow characteristics, for example the Kelvin wake or flow separation. In the boundary layer, where the velocity gradients are high, a prism layer with six cells was created. As mentioned above, the thickness of this layer is given as an absolute value to achieve a y+ parameter value around 50 in the first cell next to the wall. The structure of the coarse and fine mesh is shown in Figure 3.



c) domain discretization using fine mesh

d) domain discretization using coarse mesh

Fig. 3 Discretized computational domain

The mesh is evaluated using two parameters: y+ and the Courant number. The value of the y+ parameter in the first cell next to the wall should be in the range of 30 to 1000 for the wall function types of meshes, but since in some cells this cannot be achieved, smaller values of the y+ parameter are also acceptable. For low-Rn types of meshes, the y+ parameter in the first cell next to the wall should be around 1 [25]. Wall function types of meshes are chosen for meshing near the wall, for both types of turbulence models, in order to have a lower total number of cells. The Courant number is defined as a relation of the time step and the time required for fluid to pass a certain cell with its local speed. Its value should be less than 1 to have a simulation which requires less calculation time and has higher stability [8]. Coupling the pressure and velocity field was done with an implicit unsteady solver. It is important to mention

that this solver can also work with higher values of the Courant number (in the range of 10 to 100) and it is acceptable if a small number of cells have values of the Courant number higher than 1. The obtained values of these two parameters are shown in Figures 4 and 5 for Fn=0.1926.



Fig. 4 Value of the y+ parameter on the first cell next to the wall for Fn=0.1926



Fig. 5 Value of the Courant number on the free surface for Fn=0.1926

Based on the previously mentioned values of these two parameters, it can be concluded that the values of these parameters are within acceptable limits.

Convection terms in RANS were discretized with a second-order upwind scheme. For temporal discretization, the first-order temporal scheme was used, which is also referred to as the Euler Implicit. The under-relaxation factor for velocity was set at 0.7 and for pressure at 0.4. The selected boundary conditions are: velocity inlet for inlet, bottom and top boundaries, pressure outlet for the outlet boundary, the symmetry condition for the side and symmetry boundary, and no slip wall for the hull surface boundary. After setting the boundary conditions, VOF wave damping was applied. The reflection of the VOF waves occurs due to the abrupt mesh transitions or reflection from the domain boundaries. The first problem is solved by creating a mesh that has a gradual transition from smaller cells to bigger cells and the second one is solved by importing vertical resistance for vertical motion. The approach implemented in the STAR-CCM+ software package was proposed by Choi and Yoon [25]. In this paper, the

VOF wave damping length is set using the *dvar* function. This function is presented with the following equation:

$$dvar \approx \frac{L_{pp}}{2} + \frac{L_{pp}}{2}\cos^2\left(\frac{\pi}{2}\frac{t}{10T}\right)$$
(6)

where L_{pp} is the length between the perpendiculars and *T* is the period defined as the relation between L_{pp} and fluid velocity. This function dampens almost the entire area around the ship model at the beginning. As physical time passes, a smaller part of the domain is damped. After physical time reaches the middle of the total physical time, half of the domain is damped until the end of the physical time. Using the larger damping zone in the beginning of the simulation ensures faster convergence of the results. The total physical time is set at 20*T* and the time step is set at *T*/200.

5. Model-ship extrapolation method

In order to investigate the scale effect, two additional tanker models were created. The first model (model S) has a scale 1.5 larger than the scale of the initial model, and the second model (model L) has a scale 1.5 smaller than the scale of the initial model. Numerical simulations of viscous flow around these two models were performed using the medium mesh and RKE2L turbulence model. The numerical setup within these simulations was the same as that described in section 4. In order to investigate the scale effects, the total resistance obtained for the initial model, model S and model L is extrapolated to the full-scale values according to the procedure described in [21].

The total resistance coefficient can be divided according to the following equation:

$$C_T = (1+k)C_F + C_W \tag{7}$$

where k is the form factor, C_F is the frictional resistance coefficient, and C_W is the wave resistance coefficient. The total resistance coefficient is calculated according to:

$$C_T = \frac{R_T}{\frac{1}{2}\rho v^2 S} \tag{8}$$

where R_T is the total resistance, v is the ship speed, and S is the wetted surface. The frictional resistance coefficient is calculated according to the ITTC 1957 model-ship correlation line:

$$C_F = \frac{0.075}{\left(\log_{10} Rn - 2\right)^2} \tag{9}$$

The form factor is determined according to the Prohaska method and equals 0.2736. For all three models, as well as for the full-scale ship, the form factor is the same. In order to obtain the total resistance coefficient of the full-scale ship, the wave resistance coefficient is assumed to be equal for the model and for the full scale, and C_F is scaled according to the equation (9).

6. Results

The total resistance of the tanker model is calculated for five different values of Fn in the range of 0.0642 to 0.2117 and the obtained results are compared with the experimental results [20]. A comparison of the obtained results using three different grid densities and the RKE2L turbulence model with experimental data is given in Table 2. The mean value of the total

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resistance force is calculated, but taking into account only the values of the last 20% of physical time. Relative deviations are calculated according to the following equation:

$$RD\left[\%\right] = \frac{R_T^{\text{CFD}} - R_T^{\text{EXP}}}{R_T^{\text{EXP}}} \cdot 100 \tag{10}$$

where R_T^{CFD} is the total resistance obtained numerically and R_T^{EXP} is the total resistance obtained experimentally.

If the relative deviation is positive, the result obtained with numerical simulation overestimates the measured value, and if it is negative, the result obtained with numerical simulation underestimates the measured value. The results obtained with numerical simulations show satisfactory agreement with the experimental results. The greatest relative deviation for fine mesh is 1.35%, for medium mesh 1.90%, and for coarse mesh 2.55%, except for the smallest value of Fn. These deviations for the smallest values of Fn are larger, i.e., 8.14% for coarse mesh, 5.42% for medium mesh, and 4.23% for fine mesh. It is important to remark that for the smallest value of Fn, a physical wave pattern was not obtained. Fine mesh with 2.2 million cells was not sufficient to capture the wave pattern for such a small value of *Fn*, because the obtained wave elevations were around 2 mm. It is necessary to use mesh with a larger number of cells to capture waves. The obtained relative deviations would have been smaller if mesh with a larger number of cells was used, but this would significantly increase the calculation time. Frictional resistance decreased for this value of Fn when mesh with a larger number of cells was used. For the smallest value of *Fn*, frictional resistance has a significantly higher proportion in the total resistance than the pressure resistance (numerically obtained frictional resistance is 80% of the total resistance). Since the value of the frictional resistance obtained with numerical simulations using a larger number of cells decreases, the value of the total resistance also decreases and thus converges to the total resistance value obtained with measurements [26]. In addition, for small values of Fn it is possible to ignore the wave resistance and to carry out simulation for a deeply immersed body according to ITTC recommendations [27].

The total resistance coefficient C_T curve as a function of Fn obtained by numerical simulations and experimentally is shown in Figure 6.

Fn v, m/s		d-EXP N	R_T^{CFD} , N,		
		\mathbf{K}_{T} , \mathbf{N}	(Relative deviation, %)		
	Experiment	Coarse mesh	Medium mesh	Fine mesh	
0.0642	0.5001	6.093	6.589	6.423	6.351
			(+8.137)	(+5.422)	(+4.227)
0.1283	0.9999	22.937	23.121	23.010	22.879
			(+0.804)	(+0.320)	(-0.251)
0.1669	1.3002	38.147	38.028	37.912	37.934
			(-0.311)	(-0.615)	(-0.558)
0.1926	1.5008	53.461	52.435	52.448	52.741
			(-1.920)	(-1.895)	(-1.346)
0.2117	1.6499	67.639	65.909	67.036	68.041
			(-2.558)	(-0.891)	(+0.594)

Table 2 Comparison between experimentally and numerically obtained total resistance values



Fig. 6 Curve of the total resistance coefficient as a function of *Fn*

The wave profile on the ship model, obtained using fine mesh and the RKE2L turbulence model, is shown in Figure 7 for Fn=0.1926. It can be seen that the bow and stern wave system begins with a wave crest, while the system of bow and stern shoulders begins with a wave hollow as specified in [28].



Fig. 7 The shape of the wave profile along the ship model

Streamlines around the tanker model for Fn=0.2117 obtained using coarse mesh and the RKE2L turbulence model are shown in Figure 8. In this figure, a decrease of flow velocity astern of the ship model, as well as in front of the bow, and an increase of flow velocity in the area of the bow and stern shoulder can be noticed.

Wave patterns for four different values of Fn obtained using medium mesh and the RKE2L turbulence model are shown in Figure 9. The obtained angle between the transverse and divergent waves of the ship wave system is equal to $19^{\circ}28'$ and fits the Kelvin angle for deep water [28].



Fig. 8 Streamlines around the tanker model for *Fn*=0.2117



a) *Fn*=0.1283

b) *Fn*=0.1669



c) *Fn*=0.1926

d) *Fn*=0.2117

Fig. 9 Wave pattern for different values of Fn

A comparison between the numerical results obtained using coarse mesh and two different types of the k- ε turbulence model and the experimental results is given in Table 3. As can be seen from Table 3, both types of the k- ε turbulence model show satisfactory agreement with the experimental data. Relative deviations obtained using the RKE2L turbulence model for *Fn* equal to 0.0642, 0.1283 and 0.1669 are smaller than those values obtained using the SKE turbulence model. For *Fn* equal to 0.1926 and 0.2117, the results obtained with SKE show smaller relative deviations. Wave patterns obtained using SKE and RKE2L and coarse mesh for *Fn*=0.2117 are shown in Figure 10. It can be noticed that these wave patterns do not vary considerably.

Table 3 Comparison between numerical results	s obtained using two different types of the k - ε turbulence model and
experimental results	

		D FXP N	R_T^{CFD} , N,	
Fn	<i>v</i> , m/s	R_T , N	(Relative deviation, %)	
		Experiment	RKE2L	SKE
0.0642	0.5001	6.093	6.589	6.660
			(+8.137)	(+9.306)
0.1283	0.9999	22.937	23.121	23.160
			(+0.804)	(+0.972)
0.1669	1.3002	38.147	38.028	38.745
			(-0.311)	(+1.567)
0.1926	1.5008	53.461	52.435	53.528
			(-1.920)	(+0.126)
0.2117	1.6499	67.639	65.909	66.888
0.2117	2.0177	0007	(-2.558)	(-1.111)



Fig. 10 Wave pattern obtained with the SKE (left) and RKE2L (right) turbulence model for Fn=0.2117

The scale effects are investigated by comparing the obtained total resistance values for the full scale. Numerical simulations were performed for four Fn values in a range from 0.1283 to 0.2117. The total resistance values for the full scale obtained by applying the extrapolation procedure on the numerically obtained total resistance values for three model scales are shown in Table 4. The total resistance coefficient curves for the full scale as a function of Fn obtained by extrapolation are shown in Figure 11.

Fn	R_T^{MODEL} , kN	$R_T^{\text{MODEL S}}$, kN	$R_T^{\text{MODEL L}}$, kN
0.1283	263.759	253.192	267.055
0.1669	451.194	438.811	449.678
0.1926	666.727	649.852	656.939
0.2117	907.882	897.148	900.561

Table 4 Extrapolated total resistance values for the full scale obtained with three model scales



Fig. 11 Curve of the total resistance coefficient for the full scale as a function of *Fn*

The obtained wave resistance coefficients for three model scales are shown in Table 5. As can be seen, the obtained wave resistance coefficients are not the same at different scales. Therefore, scale effects are present and the assumption that the wave resistance coefficient is the same for all scales is not valid. In order to propose a correct extrapolation method, the wave resistance coefficient should also be scaled. Since this problem is very complex, the assumption that the wave resistance coefficient is constant for all scales is still made nowadays. Even though this assumption is not physically correct, the results obtained with the extrapolation method do not differ greatly. For a smaller Fn, wave resistance is almost negligible and any mistake in estimation of the wave resistance coefficient does not significantly affect the total resistance value. As can be seen from Table 5, for higher Fn values, the obtained C_w values for different scales do not vary considerably. At the highest value of Fn, the total resistance values for the full scale for all three models are almost the same as those shown in Table 4.

Fn	$10^3 C_W^{\text{MODEL}}$	$10^3 C_W^{\text{MODEL S}}$	$10^3 C_W^{\text{MODEL L}}$
0.1283	0.0992	0.0153	0.1254
0.1669	0.1863	0.1282	0.1792
0.1926	0.4523	0.3928	0.4178
0.2117	0.7727	0.7414	0.7514

 Table 5 Obtained wave resistance coefficients for three model scales

7. Conclusion

In this paper, numerical simulations of viscous flow around a tanker model were performed. The k- ε turbulence model with wall functions was used. Cells near the wall were adjusted in order to achieve y+ parameter values around 50. The effect of the grid density on the numerical results was investigated using three different grid densities. The obtained results of the conducted numerical simulations show that it is possible to achieve satisfactory agreement with the experimental results even though a lower number of cells is used, greatly reducing the calculation time as a result. For example, calculation using fine mesh lasts about five times longer than calculation using coarse mesh. The greatest relative deviation for fine mesh is 1.35%, for medium mesh 1.90% and for coarse mesh 2.55%, except for the smallest value of Fn. These deviations for the smallest values of Fn are larger, i.e., 8.14% for coarse mesh, 5.42% for medium mesh and 4.23% for fine mesh. By using a grid with a larger number of cells, smaller relative deviation would be obtained, but the calculation time would increase considerably. The effect of two different types of the k- ε turbulence model on the numerical results was investigated using the SKE and RKE2L turbulence model. This investigation was performed for the coarse mesh and the obtained results showed satisfactory agreement for both types of the k- ε turbulence model. In this paper, the scale effects were investigated by comparing the total resistance values for the full scale obtained by extrapolating the results of numerical simulations for three different model scales. Since the obtained wave resistance coefficients for different scales were not the same, the scaling of the wave resistance coefficient should also be implemented in the extrapolation method in the future. Bearing in mind that scaling of the wave resistance coefficient is a very complex problem, the wave resistance coefficient is assumed to be constant for the model and for the ship. Nevertheless, the total resistance values for the full scale do not differ considerably. CFD studies could provide better insight into the scaling of wave resistance. This will form part of future work, as will an investigation of the effect of the turbulence model on the scale effect.

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